

Welding Certificate

GSISLV-TR-EN1090-2.00044.2017.005

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Rota Mühendislik ve Enerji Sistemleri San. Tic. A.S.

**Hamza Fakili Mah. 2 Nolu Yol Caddesi Rota Blok No:1 Eregli
67300 Zonguldak
TURKEY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding

(Continuation see back side)

Material Group

**1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
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according to CEN ISO/TR 15608 and EN 1090-2, table 4**

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Emrah Mahmut BASTÜRK, IWE

born on: 25.11.1984

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Mustafa KAM, Level B

born on: 31.01.1984

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

30.09.2016

Period of validity

29.09.2023

Remarks

-

Place and date of issue

**Ankara, 14.10.2020
HEPER/NB**



AKCAM
Head of certification body

Certificate number: GSISLV-TR-EN1090-2.00044.2017.005

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

- 121 - Submerged arc welding with solid wire electrode
- 135 - Metal active gas welding, partly mechanized
- 135 - Metal active gas welding, fully mechanized
- 136 - MAG welding with flux cored electrode, partly mechanized
- 136 - MAG welding with flux cored electrode, fully mechanized
- 141 - TIG gas tungsten arc welding

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File

CERTIFICATE

Conformity of the Factory Production Control

2617-CPR-1090-1.00047.GSISLV-TR.2017.003

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product	Structural components and kits for steel structures to EXC3 according to EN 1090-2
Intended use	for load-bearing structures in all types of buildings
CE - marking method	ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011
Manufacturer	produced by or for Rota Mühendislik ve Enerji Sistemleri San. Tic. A.S. Hamza Fakili Mah. 2 Nolu Yol Caddesi Rota Blok No:1 Eregli 67300 Zonguldak TURKEY
Manufacturing plant Production facility of the manufacturer	-
Confirmation	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard EN 1090-1:2009+A1:2011 under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements stated therein.
Date of first issue	30.09.2016
Next Surveillance audit	29.09.2023
Period of validity	This certificate will remain valid as long as the test methods and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plants are not modified significantly.
Remarks	see reverse

Place and date of issue Ankara, 14.10.2020
Deniz Efe HEPER

AKCAM
Head of certification body

